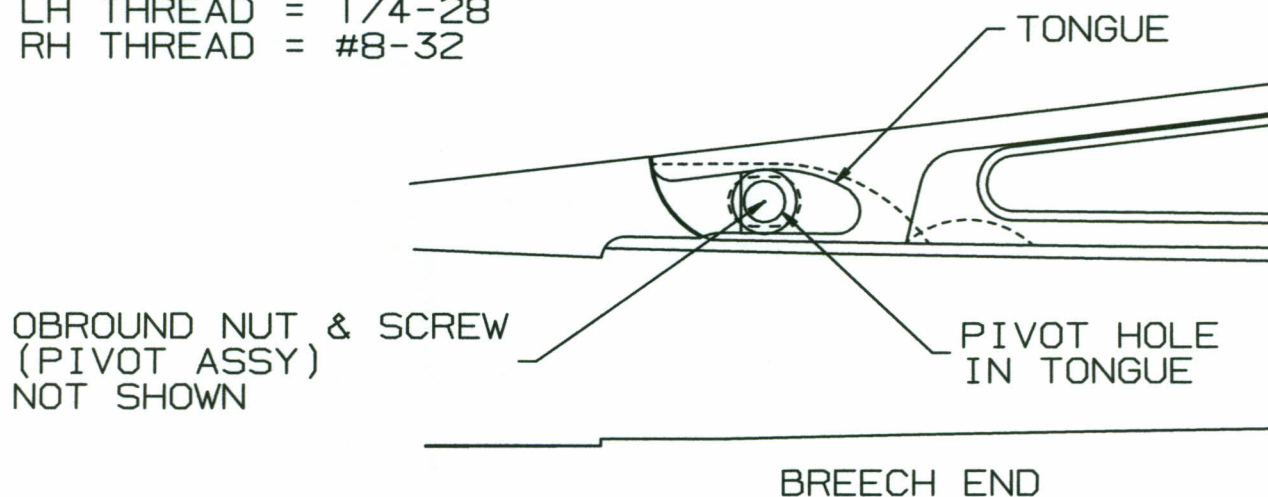


THE PRESET AMOUNT THAT THE STUD & NUT  
ARE ASSEMBLED APART DETERMINES WHETHER  
THEY WILL CLOSE DOWN (RIB DOWN) TOGETHER  
ONCE ASSEMBLED, NOTE WHERE THE CLEARANCE  
IS AND RE-ADJUST THE PRESET VALUE.  
WHEN EXCHANGING A RIB, ROTATE THIS  
ASSEMBLY UNTIL THE RIB DIS-ENGAGES  
& LEAVE THIS AS IS, THE THREAD START  
OF THE NEW RIB MAY BE UP TO ONE  
REVOLUTION OFF, HOWEVER IT SHOULD  
BE QUITE CLOSE.

NOTE: LH THREAD = 1/4-28  
RH THREAD = #8-32



# REPLACING/REMOVING A KOLAR ADJUSTABLE O/U OR TOP-SINGLE RIB

- #1 - BACK-OUT ADJUSTMENT LIMIT SET SCREW, THIS ONLY HAS TO BE BACKED OUT 3-4 TURNS, REMOVE COMPLETELY IF PLACING INTO NEW RIB  
TOOL = .078 (5/64") ALLEN WRENCH
- #2 - LOOSEN CLAMP SCREW, REMOVE SCREW & OBROUND NUT WORKS BEST TO BACK SCREW OUT SEVERAL TURNS, THEN PUSH SCREW HEAD BACK TOWARDS THE RIB WHICH WILL PUSH THE OBROUND BUSHING OUT OF ITS SLOT. THEN COMPLETELY UNSCREW THE SCREW & REMOVE BOTH ITEMS., TOOL = 3/32" ALLEN WRENCH (TRIGGER WRENCH)
- #3 - LOOSEN PIVOT SCREW & REMOVE (AT BREECH END) (SAME AS CLAMP SCREW ON THE MUZZLE END, STEP 2)
- #4 - ROTATE THE ADJUSTMENT NUT (MOVING RIB UP, AWAY FROM THE BARREL UNTIL THE L.H. THREAD DISENGAGES FROM THE THREADED HOLE IN THE RIB. LEAVE THE ADJUSTMENT NUT AT ITS CURRENT ROTATION ON THE ADJUSTMENT STUD.  
(SEE PRESET NOTE ON PAGE 1)
- #5 - REMOVE RIB
- #6 - PLACE NEW RIB ON TONGUE (BREECH END) THE PIVOT NUT (OBROUND) CAN BE PLACED THRU THE RIB AND INTO THE HOLE ON THE TONGUE (IF THIS CAUSES THE ADJUSTMENT HARDWARE TO START HARD IN THE L.H. THREADED HOLE, THEN GET THE ADJUSTMENT HARDWARE STARTED ON THE THREADS FIRST)
- #7 - ROTATE ADJUSTMENT NUT (L.H. THREAD INTO THE RIB, ROTATE UNTIL RIB GOES COMPLETELY DOWN TO THE BARREL IF THE RIB WILL NOT ADJUST ALL THE WAY DOWN, WE MUST CHANGE THE PRESET ON THE NUT & STUD ASSY (SEE NOTE ON PAGE ONE)
- #8 - RE-ASSEMBLE THE CLAMP SCREW & OBROUND NUT
- #9 - RE-ASSEMBLE THE ADJUSTMENT LIMIT SCREW, WE TAKE THIS IN UNTIL IT TOUCHES & BACK IT OUT ONE FULL TURN. (THIS SCREW DOES NOT ALLOW THE RIB TO BE ADJUSTED UP SO FAR "IN THE FIELD" THAT THE THREADS DIS-ENGAGE)  
\*\*\*\*\* TIGHTENING THIS DOWN CAN/WILL DAMAGE YOUR RIB OR BARREL \*\*\*\*\*

