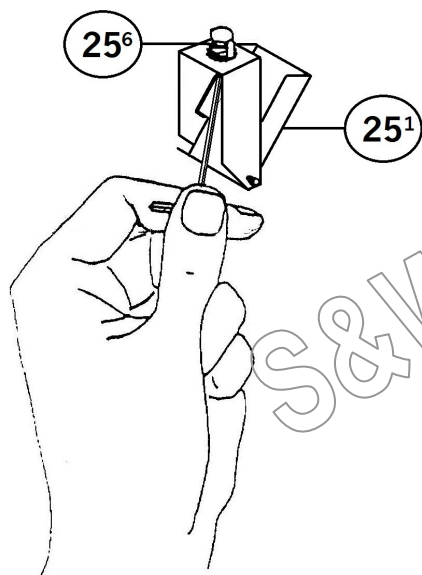


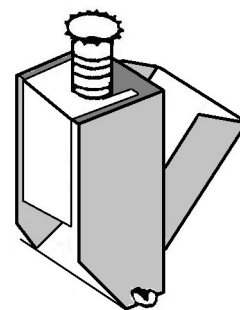
# PRIMER DEFLECTOR ASSEMBLY INSTALLATION

To install, first lower Operating Handle and remove Primer Deflector Buttonhead screw 25<sup>6</sup>. This will enable you to pull the Primer Deflector down and out of the machine. The above screw can be somewhat resistant to accepting an Allen wrench. A ball-headed Allen wrench works best.



Slip the grooved end of the Primer Deflector Adapter between the Primer Deflector and the Star Washer, forming a "closed chute."

Re-insert the entire unit into the machine. Be sure that the Primer Deflector Pan 25<sup>1</sup> is depressed to that it slips UP into the cut-out in the Crosshead of the reloader, or under the Loading Plate of the 375.



After installation, you may manually bend the Adapter in or out to direct primers into the Primer Box as the Operating Handle is moved through its cycle.

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