Installing Die Cleaning Brush Rod – 800B
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Please read ALL instruction before installation

You do NOT need to disassemble the reloader to accomplish the instructions below.

The objective is to correctly determine the exact hole location to be drilled in/on the top TOOLHEAD. You may wish to remove the two existing BHCS Allenhead bolts on the top to correctly align the new template located hole, but it is NOT necessary, if you are careful.

Place the template in the position shown in the picture below.

1. Center punch the center of the lower toolhead below.
2. Carefully drill vertically DOWN the hole to a depth of 0.5 inches. I recommend that you place a rag on your drill's bit to catch chips away from the reloader during drilling.
3. Install the hex-shaft Die Cleaning Brush Rod as shown.
4. Install the supplied washer: serrated flanged nut.

Note: On some 800B machines, underside of the toolhead where smooth mounting surface for the brush rod is located.